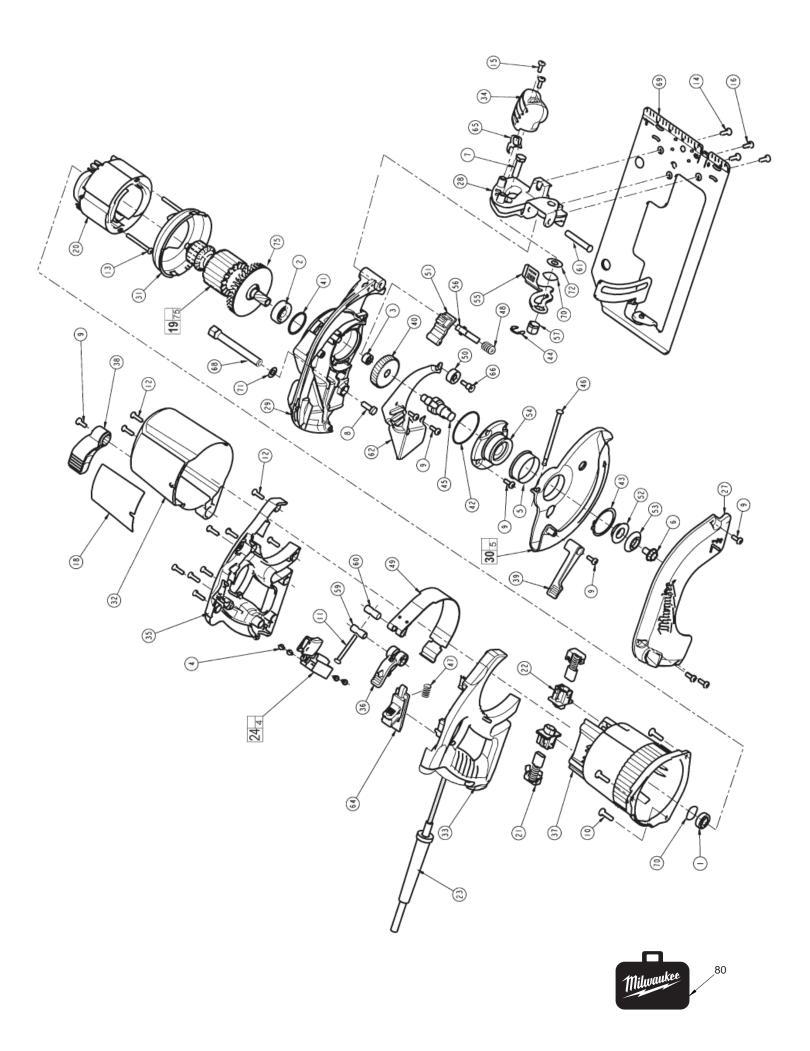
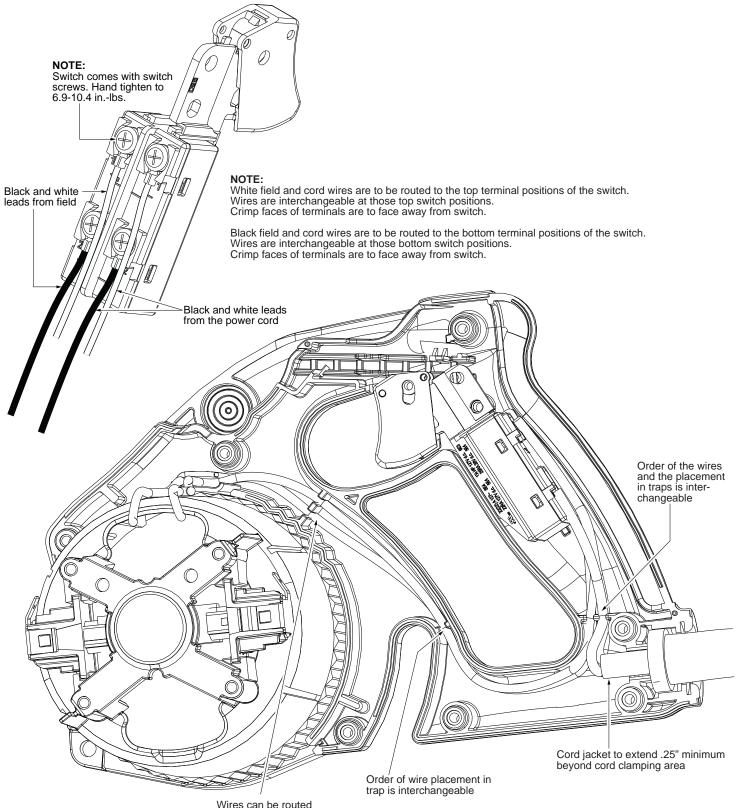
PART NO. 2-04-0847 2-04-1850 2-50-2423 	7-1/4" CIRCUI CATALOG NO. CAMPLE: Domponent Parts (Small #) Are Included hen Ordering The Assembly (Large #) DESCRIPTION OF PART Ball Bearing Needle Bearing Switch Screw Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16-18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Stl. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	AR SAW 6390-20 d NO. REQ. (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	with TI SERIA NUMB ★= Part I previo	ER903Fnumber change from ous service parts list.PART NO.DESCRIP45-16-0160Shoe Asse 45-88-846145-88-8461Washer45-88-84605/16" Was 849-96-034549-96-0345Blade Wre Fan 48-55-916649-22-4146Rip FenceOrient the ball bearing gear. Press the bearing wall.	E 54-40-6004 Aug. 2015 WIRING INSTRUCTION See Page 3 TION OF PART NO. Reenably embly (1) ing Washer (2) (1) (1) ench (Not Shown) (1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutator ring such that the text is facing the ng .015" subflush to the gear cavity
PART NO. 2-04-0847 2-04-1850 2-50-2423 	CATALOG NO. CAMPLE: proponent Parts (Small #) Are Included hen Ordering The Assembly (Large #) DESCRIPTION OF PART Ball Bearing Needle Bearing Switch Screw Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16-18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Brush Assembly Brush Tube Assembly Cord Assembly	6390-20 NO. REQ. (1) (1) (1) (1) (1) (1) (1) (1)	SERIA NUMB *= Part I previo 69 70 71 72 74 75 80 81 FIG. 1 3,29	L 983F number change from ous service parts list. PART NO. DESCRIP 45-16-0160 45-88-0577 Wave Spri 45-88-8461 45-88-8461 Washer 45-88-8460 5/16" Was 49-96-0345 Blade Wre Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence Orient the ball bearing Orient the needle bear gear. Press the bearing wall.	WIRING INSTRUCTION See Page 3 TION OF PART NO. Remedy and the sembly embly (1) ing Washer (2) sher (1) ench (Not Shown) (1) case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutate ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
QQ Q Ci 2-04-0847 W 2-04-1850 2-50-2423 2-50-2423 S 5-22-0605 6-75-5850 6-75-5850 6-75-5850 6-75-5850 6-82-5314 6-82-5358 6-82-5358 6-82-7270 6-82-7395 5-88-0305 6-82-7395 6-82-7395 5-88-0305 6-79-0056 8-70-0056 8-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Description of Parts (Small #) Are Included hen Ordering The Assembly (Large #) DESCRIPTION OF PART Ball Bearing Ball Bearing Needle Bearing Switch Screw Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16-18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	NO. REQ. (1) (1) (1) (1) (4) (1) (1) (1) (1) (1) (1) (1) (2) (3) (2) (1) (1) (1) (1) (1) (1) (1) (2) (2) (2)	previo FIG. 69 70 71 72 74 75 80 81 FIG. 1 3,29 11	ous service parts list. PART NO. DESCRIP' 45-16-0160 Shoe Assec 45-88-0577 Wave Spri 45-88-8461 Washer 45-88-8460 5/16" Was 49-96-0345 Blade Wre Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence NOTE Orient the ball bearing Orient the needle bear gear. Press the bearing wall. Tighten the handle lev	embly (1) ing Washer (2) (1) sher (2) (1) ench (Not Shown) (1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutator ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
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2-04-1850 2-50-2423 	Ball Bearing Needle Bearing Switch Screw Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16 -18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-26 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(1) \\ (1) \\ (4) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (3) \\ (2) \\ (3) \\ (1) \\ (1) \\ (1) \\ (2) \\ (3) $	70 71 72 74 75 80 81 FIG. 1 3,29	45-88-0577 Wave Spri 45-88-8461 Washer 45-88-8460 5/16" Was 49-96-0345 Blade Wre Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence Orient the ball bearing Orient the ball bearing Orient the needle bear gear. Press the bearin wall.	ing Washer (2) sher (1) ench (Not Shown) (1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutator ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
5-22-0605 6-75-0035 6-75-5850 6-75-5860 6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Switch Screw Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16 -18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-27 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(4) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (3) \\ (1) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (4) \\ (5) $	72 74 75 80 81 FIG. 1 3,29	45-88-8461 Washer 45-88-8460 5/16" Was 49-96-0345 Blade Wre Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence NOTE Orient the ball bearing Orient the needle bear gear. Press the bearin wall. Tighten the handle lev	(1) sher (1) ench (Not Shown) (1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutator ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
5-22-0605 6-75-0035 6-75-5850 6-75-5860 6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Lower Guard Sleeve 5/16-18 x 9/16" Blade Screw 5/16 -18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-20 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (3) \\ (1) \\ (1) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (4) \\ (5) $	74 75 80 81 FIG. 1 3,29	49-96-0345 Blade Wre Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence Orient the ball bearing Orient the needle bear gear. Press the bearin wall. Tighten the handle lev	ench (Not Shown) (1) (1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutato ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-75-0035 6-75-5850 6-75-5860 6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	5/16-18 x 9/16" Blade Screw 5/16 -18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-20 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(1) \\ (1) \\ (1) \\ (11) \\ (3) \\ (1) \\ (10) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (3) \\ (4) \\ (5$	75 80 81 FIG. 1 3,29	 Fan 48-55-9166 Carrying C 49-22-4146 Rip Fence NOTE Orient the ball bearing Orient the needle bear gear. Press the bearin wall. Tighten the handle lev 	(1) Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutato ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-75-5850 6-75-5860 6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	5/16 -18 L.H. Thread Bolt 1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-20 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(1) \\ (1) \\ (1) \\ (3) \\ (1) \\ (1) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (4) \\ (5) $	80 81 FIG. 1 3,29 11	48-55-9166 Carrying C 49-22-4146 Rip Fence NOTE Orient the ball bearing Orient the needle bear gear. Press the bearin wall. Tighten the handle lev	Case (1) with two Wing Screws (Not Shown) (1) g so that the seal faces the commutato ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-75-5860 6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	1/4-20 x 3/4" Hex Hd. Screw 10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-20 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(1) \\ (11) \\ (3) \\ (1) \\ (10) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (4) \\ (5) \\ (5) \\ (5) \\ (6$	81 FIG. 1 3,29 11	 49-22-4146 Rip Fence NOTE Orient the ball bearing Orient the needle bear gear. Press the bearin wall. Tighten the handle lev 	with two Wing Screws (Not Shown) (1) g so that the seal faces the commutate ring such that the text is facing the ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-82-5314 6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	10-24 x 1/2" Pan Hd. Taptite T-25 12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$(11) \\ (3) \\ (1) \\ (10) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (2) \\ (3) \\ (4) \\ (5$	FIG. 1 3,29 11	 NOTE Orient the ball bearing Orient the needle bear gear. Press the bearir wall. Tighten the handle lev 	g so that the seal faces the commutate ring such that the text is facing the ng .015" subflush to the gear cavity rer screw such that it requires 3-7 lbs.
6-82-5358 6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	12-24 x 3/4" Pan Hd. Taptite T-27 10-24 x 1-3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	$\begin{array}{c} (3) \\ (1) \\ (1) \\ (2) \\ (3) \\ (2) \\ (1) \\ (1) \\ (1) \\ (1) \\ (1) \\ (2) \\ (2) \\ (2) \end{array}$	1 3,29 11	Orient the ball bearing Orient the needle bear gear. Press the bearir wall. Tighten the handle lev	ring such that the text is facing the ng .015" subflush to the gear cavity rer screw such that it requires 3-7 lbs.
6-82-5474 6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	10-24 x 1-3/4" Pan Hd. Taptite T-25 8-16 x 5/8" Pan Hd. Slt. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(1) (10) (2) (3) (2) (1) (1) (1) (1) (1) (2) (2)	1 3,29 11	Orient the ball bearing Orient the needle bear gear. Press the bearir wall. Tighten the handle lev	ring such that the text is facing the ng .015" subflush to the gear cavity rer screw such that it requires 3-7 lbs.
6-82-7270 6-82-7395 5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	8-16 x 5/8" Pan Hd. Slt. Plastite T-20 8-16 x 1-3/4" Pan Hd. Plastite T-20 K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(10) (2) (3) (2) (1) (1) (1) (1) (1) (2) (2)	3,29 11	Orient the needle bear gear. Press the bearir wall. Tighten the handle lev	ring such that the text is facing the ng .015" subflush to the gear cavity rer screw such that it requires 3-7 lbs.
5-88-0305 6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	K50 x 16mm Delta PT Screw 10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(3) (2) (1) (1) (1) (1) (2) (2)	11	gear. Press the bearir wall. Tighten the handle lev	ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-82-0090 6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	10-14 x .562 Plastite T-25 Screw M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(2) (1) (1) (1) (1) (2) (2)	11	gear. Press the bearir wall. Tighten the handle lev	ng .015" subflush to the gear cavity ver screw such that it requires 3-7 lbs.
6-95-6290 2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	M5 x 2.24 x 18 PH (PT) Screw Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(1) (1) (1) (1) (2) (2)		wall. Tighten the handle lev	ver screw such that it requires 3-7 lbs.
2-20-6390 6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Service Nameplate Kit Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(1) (1) (1) (2) (2)		Tighten the handle lev	
6-70-0056 8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Armature Assembly Field Brush Assembly Brush Tube Assembly Cord Assembly	(1) (1) (2) (2)			
8-70-0046 2-18-1075 2-22-1030 2-64-0100 3-66-2185	Field Brush Assembly Brush Tube Assembly Cord Assembly	(1) (2) (2)			
2-18-1075 2-22-1030 2-64-0100 3-66-2185	Brush Assembly Brush Tube Assembly Cord Assembly	(2) (2)		force to close the hand	
2-22-1030 2-64-0100 3-66-2185	Brush Tube Assembly Cord Assembly	(2)			die iever to the locked position.
2-64-0100 3-66-2185	Cord Assembly		/4	Apply 320 - 360 oz "	'Y" Grease, No. 49-08-5270,
3-66-2185		111	25		guard gearcase. The grease should
	Switch (Includes Switch Screws #4)	(1)		be directed toward the	e pinion end of the armature.
5-20-0120	Upper Guard Cover	(1)			
4-67-0256	Bevel Bracket Assembly	(1)			See Detail /
8-14-0100	Gearcase	(1)	29,31	1 Orient the baffle	
8-41-1032	Lower Guard Kit	(1)		with the crush	
1-05-0045	Baffle	(1)		ribs aligned	
1-15-0465	Motor Cover	(1)		with the screw holes in the motor	Detail
1-44-0108 1-44-0060	Right Handle Half Front Handle	(1)		housing and the	A (A A A A A A A A A A A A A A A A A A
1-44-0000	Left Handle Half	(1) (1)		locator tabs aligned	
1-44-2156	Handle Lever	(1)		and seated	
		()			
1-52-0015					No P
1-52-0025	Guard Lever	(1)	30		e lower guard with the saw set at full
2-75-3205	Gear	(1)			degree bevel. Place the saw upside
4-40-1375	O-Ring	(1)			prizontal. Retract the lower guard
4-40-1380					wer guard lever. The guard should
4-60-0320				return in a brisk manne	er.
	1 0				
			38		adjustment lever should be parallel
	1 0			$(\pm 20^{\circ})$ with the shoe.	
			43	Orient the external ret	aining ring such that the beveled face
	1 0				
2-38-0222					
2-42-0275	•		55	When tight, the bevel ;	adjustment lever should be bottomed
3-34-0790	Inner Flange				to .100" off the shoe is acceptable).
3-34-0795	Outer Flange	(1)			
3-78-0155	Hub (With Bearing)	(1)	28,65	•	ich that the arrow indicates between
4-10-0130					ee mark on the bevel plate scale.
4-20-0510				Loosen front handle so	crews to adjust pointer.
4-40-0780			74	Oriont the sure - here	h that the your deal edge 's target
			/1		h that the rounded edge is towards
				ule deput fall.	
			72	Orient the washer suc	h that the rounded edge is towards
4-00-0707	Pointer				
		(1)			
4-66-0202 4-72-0050 5-04-0485					
1 1 2 4 4 4 4 8 0 0 0 2 2 2 3 3 4 4 4 4 4 4 4 4 4 4	-50-2225 -52-0015 -52-0025 -75-3205 -40-1375 -40-1380 -60-0320 -60-2330 -60-2330 -50-0045 -50-0045 -50-0045 -50-0045 -50-0055 -50-8041 -16-0160 -38-0222 -42-0275 -34-0790 -34-0790 -34-0795 -78-0155 -10-0130 -20-0510 -40-0780 -60-0075 -60-0085 -60-0180 -66-0025 -66-0202 -72-0050	-50-2225 Motor Housing Assembly -52-0015 Depth Lever -52-0025 Guard Lever -75-3205 Gear -40-1375 O-Ring -40-1375 O-Ring -60-0320 External Retaining Ring -60-0320 Spring -50-0045 Guard Spring -50-0045 Guard Spring -50-0045 Guard Spring -50-0045 Compression Spring -50-0045 Spring -16-0160 Handle Band -38-0222 Rubber Bumper -42-0275 Spindle Lock Button -34-0790 Inner Flange -78-0155 Hub (With Bearing) -10-0130 Bevel Adjustment Lever	-50-2225 Motor Housing Assembly (1) -52-0015 Depth Lever (1) -52-0025 Guard Lever (1) -75-3205 Gear (1) -40-1375 O-Ring (1) -40-1375 O-Ring (1) -40-1375 O-Ring (1) -40-1380 O-Ring (1) -60-230 External Retaining Ring (1) -60-2330 Klip Ring (1) -50-0060 Spindle (1) -50-0045 Guard Spring (1) -50-0045 Guard Spring (1) -50-0045 Compression Spring (1) -50-0045 Spring (1) -50-0045 Spring (1) -50-0045 Spring (1) -60-0160 Handle Band (1) -42-0275 Spindle Lock Button (1) -34-0790 Inner Flange (1) -78-0155 Hub (With Bearing) (1) -78-0155 Hub (With Bearing) (1) -70-010 Spindle Lock Pin	-50-2225 Motor Housing Assembly (1) -52-0015 Depth Lever (1) -52-0025 Guard Lever (1) -75-3205 Gear (1) -40-1375 O-Ring (1) -40-1380 O-Ring (1) -40-1380 O-Ring (1) -60-0320 External Retaining Ring (1) -60-0320 External Retaining Ring (1) -50-0060 Spindle (1) 38 -50-0045 Guard Spring (1) 38 -50-0045 Guard Spring (1) 43 -60-0322 Rubber Bumper (1) 43 -16-0160 Handle Band (1) 43 -42-0275 Spindle Lock Button (1) 55 -34-0790 Inner Flange (1) -34-0795 -10-0130 Bevel Adjustment Lever (1) -28,68 -10-0130 Bevel Adjustment Lever (1) -20-0510 -20-0510 Spindle Lock Pin (1) -71 -60-0075 Thru Pin (1) 72	-50-2225 Motor Housing Assembly (1) as shown. -52-0015 Depth Lever (1) 30 Functionally check the depth of cut and zero down with the shoe he dott and zero down with the shoe he down with the shoe. -60-0320 External Retaining Ring (1) 38 When tight, the depth (±20°) with the shoe. -50-0055 Compression Spring (1) -43 Orient the external ret is towards the guard. -60-0160 Handle Band (1) 55 When tight, the bevel down out on the shoe. (Up out on the shoe. (Up out on the shoe. (Up out on the sh

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Wires can be routed through either trap