

WIRING INSTRUCTIONS

TITLE

TWO SPEED BAND SAW

**BULLETIN
58-01-0721**

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS

DATE
Jan. '82

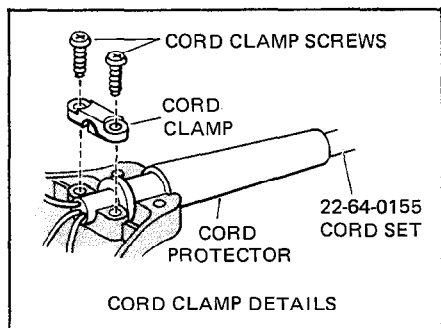
Guide Wires 3, 4 & 5 in Hole, Then Place Insulator Between Sleeve and Motor Housing.

Insulator
23-16-0475

To Brush Holder Clips.

Insulating Sleeve
23-48-0101

Diode
23-38-2790-120V
23-38-2795-240V



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	White	Cord	2-1/4"	Strip 1/4" For T1.
2	Black	Cord	2-1/4"	Strip 1/4" For T1.
3	Green	Cord	9-3/4"	Strip 3/16" For T2.
4	Red	18	15"	Strip 1/4" for T1/Strip 1/4" For T1.
5	Yellow	Field	14"	Strip 1/4" For T1.
6	Black	Field	1-3/4"	Strip 1/4" For T1.

NOTE:
All leads must be held to $\pm 1/8"$.
All field leads to be measured from and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	22-44-0090	6
T2	23-74-0390	1

CONNECTOR DESCRIPTION

Code	Part No.	Qty.