INSTALLATION INSTRUCTIONS

T-FLEX[®] Sewer Saddle

Designed to make lateral service connections.



SEWER SADDLE





Core appropriate sized hole into sewer main (4" core i.d. of 4.60" - 4.90" & 6" core i.d. of 6.60" - 6.90"). After making sure pipe surface is clean and free of debris, wrap stainless steel apron and gasket around sewer main, making sure internal flange of gasket is centered in hole of cored pipe.

Slide "tail" of quick-release clamp down through front square eyelet on apron. Wrap "tail" underneath and around sewer main, then back up through rear square eyelet.



Pull screw head away from clamp housing and pull "tail" through housing. Cinch down clamp to hand-tight. Note: Housing should be centered onto apron. Repeat clamp installation on opposite side. Using a nut driver or torque wrench, tighten quick-release clamps alternately and firmly to 60 in/lbs. of torque. Slide clamp "tail" back through top of square eyelet.



Loosen lateral inlet worm drive clamp. Insert lateral pipe into mouth of inlet until it rests against the internal pipe stop. Tighten lateral inlet worm drive clamp to 60 in/lbs. of torque.



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