

## Service Fitting Housings (Style B) and Receptacle Assembly Class 5240

Retain for future use.

### INTRODUCTION

This bulletin contains instructions to assemble a receptacle onto any Style B service fitting housings manufactured by Square D.

### SAFETY PRECAUTIONS

#### **⚠ DANGER**

##### **HAZARD OF ELECTRIC SHOCK, BURN, OR EXPLOSION**

- This equipment must be installed and serviced only by qualified personnel.
- Turn off all power supplying this equipment before working on or inside equipment.
- Always use a properly rated voltage sensing device to confirm power is off.

**Failure to follow this instruction will result in death or serious injury.**

### RECEPTACLE ASSEMBLY

Refer to the instructions and Figure 1 to assemble the service fitting housing.

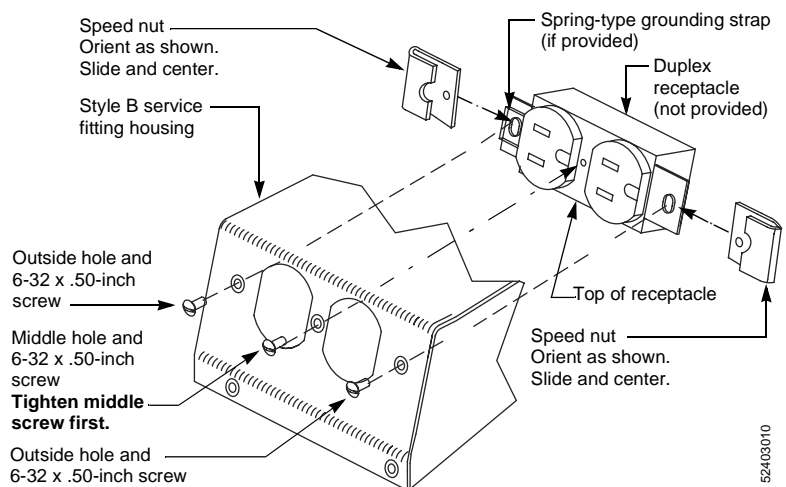
*NOTE: A receptacle requires the use of three 6-32 x .50-inch screws for proper assembly.*

1. Slide and center the speed nut(s) provided over the receptacle tab(s). Orient the speed nut with the short side facing the top of the receptacle.

*NOTE: If a receptacle tab has a spring-type grounding strap on one tab, the speed nut may be omitted on that tab only. Use the grounding strap to secure the screw. For receptacles **without** a spring-type grounding strap, speed nuts **must** be installed on both tabs.*

2. Attach the receptacle to the housing. Secure the middle hole first, then the two outside holes with the 6-32 x .50-inch screws provided.

**Figure 1: Service Fitting Housing and Receptacle**



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