## Compression Coupling

Description: A ductile or malleable iron coupling with threaded ends that seal to the pipe when turned.
Application: Joining plain end pipe of the same diameter.

## Key Features:

- Stab fit for easier installation
- Galvanized finish for additional corrosion resistance
- Ductile or malleable iron metal parts for strength and corrosion resistance
- May be used in most water, wastewater and industrial applications
- Wrench flats on the nuts and sleeve help with holding the coupling during tightening
-The retainer cup holds the gasket in place and concentrates gasket compression where it is needed most
- The compression coupling may be used in conjunction with Smith-Blair adapter gaskets to join Copper pipe
- Protected gasket extends the life of the gasket and provides electrical continuity between the pipe and the coupling
- Deflection of $2^{\circ}$ per end allows for pipe movement and installation on pipe that is not perfectly aligned


## Materials Specifications (subject to change):

SLEEVE: Ductile Iron or malleable iron
GASKET: Nitrile (Buna N) - compounded to resist oil, acids, alkalies, most (aliphatic) hydrocarbon fluids, water and many chemicals

Temperature Range: $-20^{\circ} \mathrm{F}$ to $180^{\circ} \mathrm{F}$
COMPRESSION NUT: Ductile Iron or malleable iron
FINISH: Galvanized
NOTE: Product not recommended for natural gas service.
Working Pressure: Up to 150 PSI
Pipe Applications: PVC, Copper (with adapter gasket), Steel
Sizes (in inches): $1 / 2,3 / 4,1,11 / 4,11 / 2,2$

## Compression Coupling <br> 525

| U.S. |  |  |  | CATALOG NUMBER | QTY. PER CARTON | METRIC |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NOM. PIPE SIZE INCHES | PIPE O.D. RANGE | WEIGHT <br> EA. LBS. | CARTON WT. LBS. |  |  | NOM. PIPE SIZE MM | PIPE O.D. MM | $\begin{aligned} & \text { WEIGHT } \\ & \text { EACH KG. } \end{aligned}$ | CARTON. WT. KG. |
| 1/2 | 0.840 | 1.0 | 24 | 525-00008400-003 | 24 | 15 | 21.24 | 0.45 | 10.90 |
| 3/4 | 1.050 | 1.3 | 32 | 525-00010500-003 | 24 | 20 | 26.67 | 0.59 | 14.53 |
| 1 | 1.320 | 1.5 | 24 | 525-00013200-003 | 16 | 25 | 33.40 | 0.68 | 10.90 |
| $11 / 4$ | 1.660 | 1.8 | 22 | 525-00016600-003 | 12 | 32 | 42.16 | 0.82 | 9.99 |
| $11 / 2$ | 1.900 | 2.7 | 33 | 525-00019000-003 | 12 | 40 | 48.26 | 1.23 | 14.98 |
| 2 | 2.375 | 3.5 | 42 | 525-00023800-003 | 12 | 50 | 60.33 | 1.59 | 19.07 |

## Dimensional Chart

| NOM. PIPE <br> SIZE INCHES | PIPE OD <br> INCHES | DIMENSION INCHES |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $1 / 2$ | 0.840 | 3.35 | 1.68 | 4.13 |  |
| $3 / 4$ | 1.050 | 3.62 | 1.94 | 4.33 |  |
| 1 | 1.315 | 4.00 | 2.21 | 4.53 |  |
| $11 / 4$ | 1.660 | 4.00 | 2.61 | 4.72 |  |
| $11 / 2$ | 1.900 | 4.00 | 2.94 | 4.92 |  |
| 2 | 2.375 | 4.44 | 3.56 | 5.31 |  |



## Adapter Gaskets

| U.S. |  |  |  | METRIC |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NOM. <br> PIPE SIZE <br> INCHES | STEEL <br> PIPE O.D. <br> INCHES | COPPER <br> TUBING O.D. <br> INCHES | CATALOG NUMBER | NOM. <br> PIPE SIZE <br> MM | STEEL <br> PIPE O.D. <br> MM | COPPER <br> TUBING <br> O.D. MM |
| $1 / 2$ | 0.84 | 0.63 | $000-00038420-069$ | 15 | 21.34 | 16.00 |
| $3 / 4$ | 1.05 | 0.88 | $000-00038421-069$ | 20 | 26.67 | 22.35 |
| 1 | 1.32 | 1.13 | $000-00038422-069$ | 25 | 33.40 | 28.70 |
| $11 / 4$ | 1.66 | 1.38 | $000-00038423-069$ | 32 | 42.16 | 35.05 |
| $11 / 2$ | 1.90 | 1.63 | $000-00038424-069$ | 40 | 48.26 | 41.40 |
| 2 | 2.38 | 2.13 | $000-00038425-069$ | 50 | 60.33 | 54.10 |



